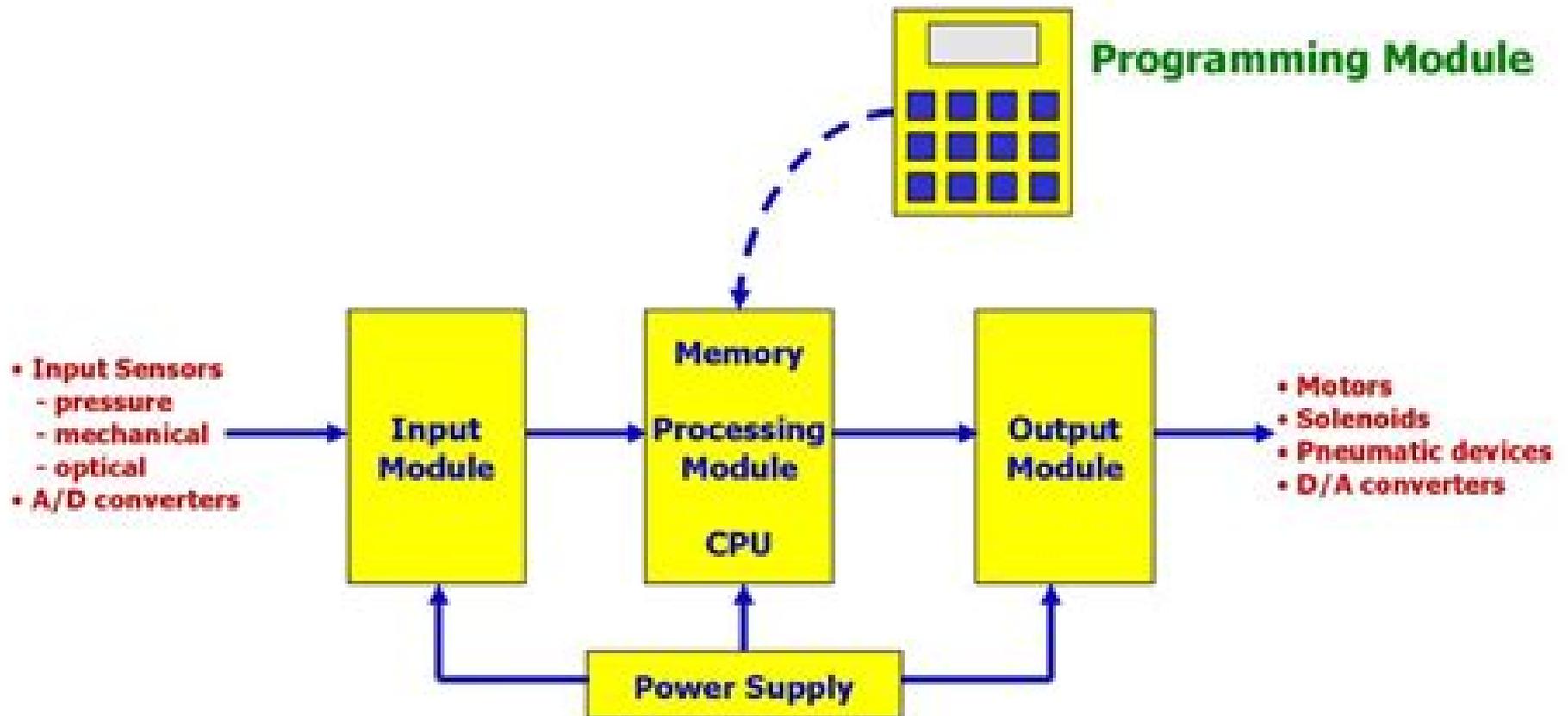# PROGRAMMABLE LOGIC CONTROLLERS

- **PLCs** are heavy-duty computer systems used for machine control.

- **PLCs** must be rugged to withstand the rigors of a chemical, warehouse/storage, or assembly line environment.

- **PLCs** use **MODULAR** organization.

Programming Module

- **Input Sensors**
  - pressure
  - mechanical
  - optical
- **A/D converters**

Input Module

Memory

Processing Module

CPU

Output Module

- **Motors**
- **Solenoids**
- **Pneumatic devices**
- **D/A converters**

Power Supply

Systems Approach To Programmable Controllers

Katrin Zwirglmaier

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